TSB160614



Purpose

 It has been determined that the some Sector 1000's are experiencing unusually high temperatures in the exhaust piping in which heat is building within the muffler tube. Exhaust piping and internal muffler tube flame screen net have been upgraded to handle higher temperatures of heat. Version 2 components include double layered piping which reduces surface temperatures.

Unit Affected

• Strike 1000

Changes

- Exhaust Pipe I (see Figure 2)
- Exhaust Pipe II (Figure 1)
- Muffler Tube Assembly (Figure 3 & 4)

Kit Items

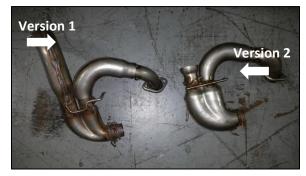
- Double Layered Exhaust Pipe I includes external heat shield and hardware. (See Figure 2)
- Double Layered Exhaust Pipe II (See Figure 1)
- Muffler Welding Assembly includes new internal flame screen net. (See Figures 3 & 4)

Warranty claim Information and Process

- All normal warranty procedures apply.
- Refer to TSB160614 on warranty claim.
- Expected service time is 1 hour.
- No special tools are needed to complete this service.

 Email <u>techsupport@hisunmotors.com</u> or call 877-838-6188 for additional information.

Part Items



(Figure 1)



(Figure 2)



(Figure 3)







(Figure 4)

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Required Dealer Action

1. Remove front seats and engine cover, and raise bed.



 Remove the [4] exhaust spring that hold muffler to mid-pipe, remove the [2] 10mm.bolts from muffler mount and remove.





 Remove O2 sensors, exhaust springs at mid-pipe to manifold,[1] 8mm bolt for ex. Hanger and [2] 13mm exhaust flange nuts. Remove piping





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4. Remove [2] 13mm exhaust flange nuts and remove header.



5. Install in reverse order.